Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2461-0870
Job Sheet 169104

Part No: D2461-0870 **Job Qty:** 6 ea
Part Name: Neoprene D Seal-87"

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 11/30/17 **Job Tracking No:**
Due Date: 12/4/17 **Created By:** Mario Poulin
Type: SOLD **Description:**

Customer: **Heliwest Group** (*CHWES03*)
2 Harvard Road Jandakot Airport, Block 10 Jandakot, W Australia, 6164 Australia ph:61 0 8 9499 7700 fx:61 0 8 9414 1080.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Standard Run Hrs	Workcenter/Supplier Workcenter / Supplier	Lead Time	Sign-off
90	**Start up Operation**	6 Ea		12/2/17	0.00	0.00	Start Up Small Fab		
100	**Small Fab**	6 pcs		12/4/17	0.00	0.32	Small Fab		FF DAS 38
110	**QC**	6 pcs		12/4/17	0.00	0.00	QC5		
120	**Packaging**	6 pcs		12/4/17	0.00	0.00	Packaging3		
130	**QC21-SA**	6 Ea		12/4/17	0.00	0.00	QC21		

Part Op Descriptions: **100** - Cut to 87"

ST sold DEC 12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2461	53	276	0	0

Part Specifications

Specifications could not be found.

D2461 — 5016451

DQA: _____ Date: _____

DART AEROSPACE

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date: Work Order update only ☐

Work Order: _____

Part No. _____

NCR No.

DISPOSITION

Rework	☐
Scrap	☐
Use-as-is	☐
Suspected Unapproved	☐

AGAINST DEPARTMENT/PROCESS

Skid-tube	☐	Cross tube	☐	Water Jet	☐
Machining	☐	Small Fab	☐	Prod. Eng. Coor.	☐
Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐
Large Fab	☐	Composite	☐		

Engineering	☐
Quality	☐
Other	☐

Date :

Step #:

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor Approval Verification

QC / QA Coordinator Approval

Description Work Orde

Mfg Date: 12/06/17
Job No: 169104

Start up Operation

Operation:
Revision:
PART NO:

Change NO:

D2461 – 0870

Neoprene D Seal – 87"

SO18109

DART AEROSPACE

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CANADA
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www.dartaerospace.com

Root Cause

Environment	☐	☐	No Re-verfication
Design	☐	☐	Operator
Doc/Data	☐	☐	Offset/Setup
Equip/Tooling	☐	☐	Supplier
Handling/Pre	☐	☐	Training
Material	☐	☐	Use for Testing
Internal Transport	☐	☐	Poor Information
Tribal Knowledge	☐	☐	Rushing
LOA	☐	☐	Product Improvement
Substation	☐	☐	Process Improvement
Past Expiry Date	☐	☐	Manufacturing Process
Misidentified	☐	☐	Past Due

☐	Press
☐	Bend
☐	Centr
☐	Cracks
☐	Crimp/
☐	Cuffs
☐	Crushing
☐	Heat Treat
☐	Wave/Twist in Tube
☐	Marks/Chatter

☐	Inspection Incomplete/Unqualified
☐	Contamination
☐	Countersink
☐	Cut Too Short
☐	Instructions Incomplete/Unclear
☐	Drill Holes

☐	Weld
☐	Wrong Stock Pulled
☐	Out of Sequence
☐	Off-set
☐	Mislabeled
☐	Fit/Function
☐	Misaligned/off center

☐	Positioned Wrong
☐	Outside Dimensions
☐	Over/Under tolerance
☐	Part Incorrect
☐	Part Lost/Missing
☐	Part Moved
☐	Drawing
☐	Finish
☐	Misread
☐	Turning Sequence

☐ OTHER :